Data Sheet

Item
274

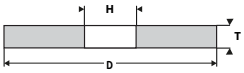
1. Product description:

Resinoid Grinding Wheel

Dimensions (in):	2-1/2" x 1/2" x 3/8"
Dimensions (mm):	65 x 13 x 9.53
Abrasive:	Aluminum Oxide
Specification:	A30R4B14K
Grit:	30
Grade:	R
Max. rpm:	14,690
Max. speed:	50 m/s



Type 1



D =	**65**	**mm**
T =	**13**	**mm**
H =	**9.53**	**mm**





1. Application



• Excellent for grinding all types of steel, cast iron, and weld seams on structures, tanks, and pipes.

2. Operating Instructions

• Use with a rotary tool.
• Visually inspect the grinding wheel before mounting.
• Ensure that the machine's operating speed does not exceed the maximum RPM indicated on the grinding wheel.
• Ensure that the grinding wheel is properly mounted and securely seated between the machine's mounting flanges.
• Mount the grinding wheel and allow it to run at no-load speed for one minute to check for damage.

3. Safety information

• Never exceed the maximum operating speed indicated on the product label.
• Always use the machine's safety guards.
• Always wear appropriate personal protective equipment (PPE), including gloves, hearing protection, a dust mask, and safety glasses.
• Do not use a wheel that has been dropped, struck, exposed to liquids, or shows any signs of damage.
• Do not use the sides of the grinding wheel for grinding.
• Improper use may result in serious injury.
• Use this product in accordance with ANSI B7.1.

4. Handling

• Perform the initial inspection while the wheel is still in its original packaging. If there is visible evidence of damage, the product should not be accepted.
• Handle wheels carefully to prevent impacts or drops. Do not mount a wheel if it has been dropped, cracked, chipped, or is suspected of being damaged.

5. Storage

• Store wheels on a flat, stable surface. Prevent impacts and drops during storage and handling.
• Do not expose wheels to:
(a) Water or other solvents.
(b) Extreme temperatures or humid conditions.
• For additional information, refer to ANSI B7.1.

6. Packaging units

• 5 pieces.